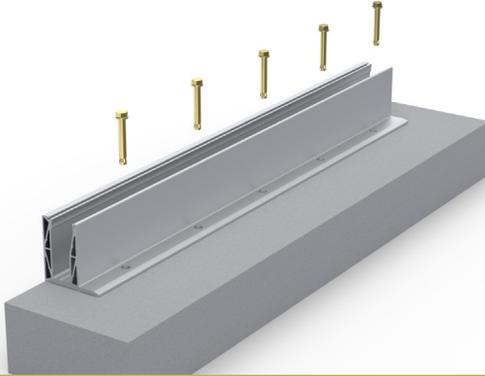




R-LOCKedge74

INSTALLATION GUIDE

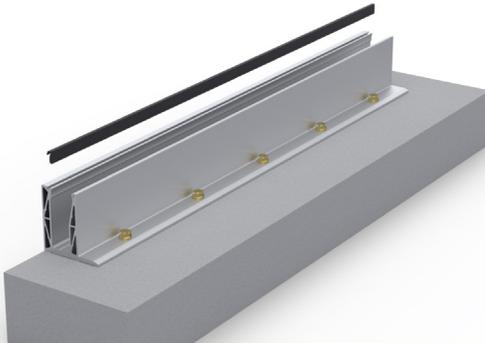
1.



FIT THE CHANNEL

Fit the channel to your steel or concrete substrate using an appropriate screw or bolt.

2.

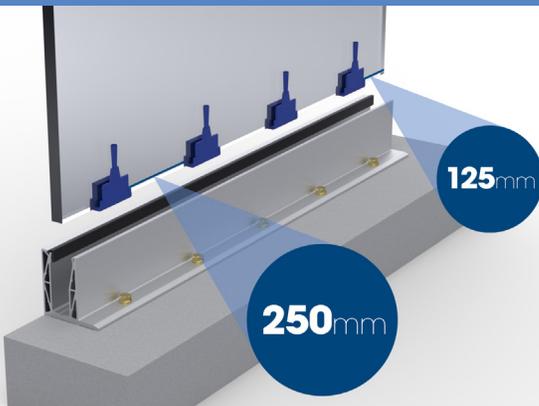


ATTACH THE ADJUSTMENT BEAD

Clip the exterior adjustment bead to the outside edge of the channel.

It is essential to carry out this step at this stage.

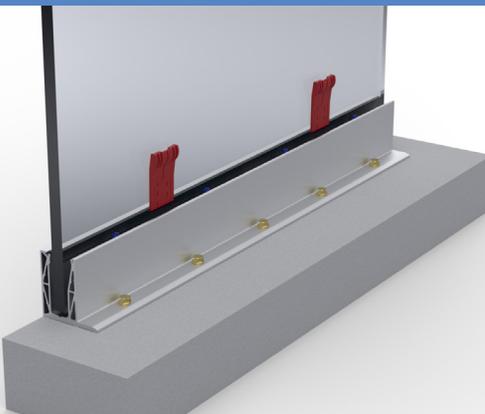
3.



FIT THE RESIN-PODS

Assemble the resin-pods into a U-shaped profile so that they clip onto the bottom edge of the glass. Space these at 250mm apart starting at 125mm from the first edge. Lower the clamped glass into the channel, keeping all the resin-pod funnels on the inside of the glass.

4.

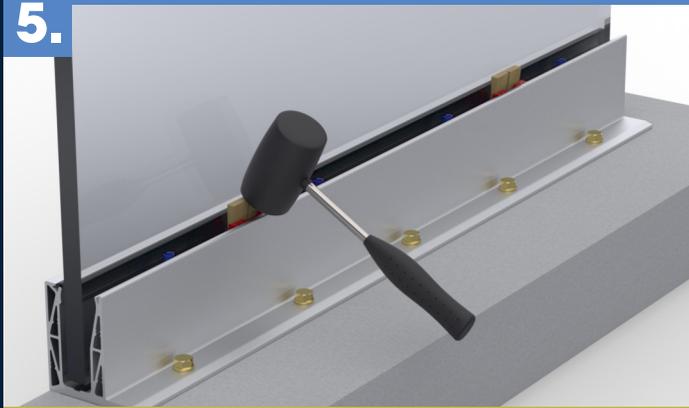


FIT THE WEDGE-HOLDERS

Assemble the wedge-holders by sliding the left and right-hand sides together so that the teeth interlock and the curved top edges are on the same side. Drop two wedge-holders (per 1000mm glass panel) into the channel, between the first and last pairs of resin-pods, with the serrated side of the wedge-holder facing towards the glass.



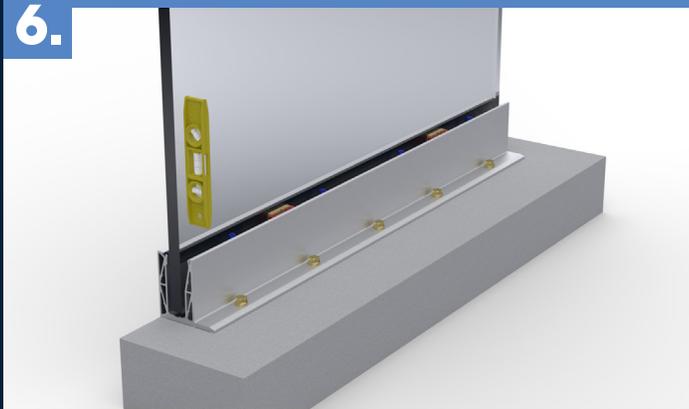
5.



FIT THE WEDGES

Use a mallet to knock a wedge into each wedge holder, so that the serrated sides are facing each other. Keep knocking the wedge until the wide top of it lies flush with the top of the wedge holder.

6.



ADJUST THE GLASS

Adjust the glass by hand by pushing or pulling it in either direction until it sits in the correct alignment. Use a spirit level for greater accuracy.

7.

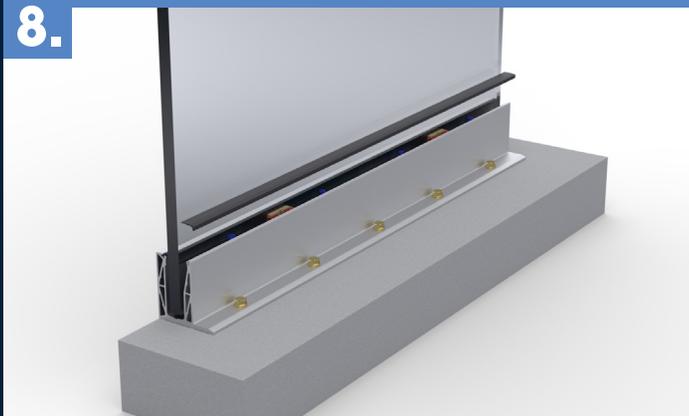


ADD R-LOCK RESIN

Using a sealant gun, pump **R-LOCK** resin into each resin-pod funnel. After about five pumps the pod should be full, indicated when there is some resin seepage from the corners. Leave the resin to gel before moving onto the next step, this will take around 20 minutes* (full cure takes 90 minutes*).

**Timings are based on 5°C and can be reduced in warmer conditions.*

8.



ATTACH FLIPPER GASKET

The final step in your installation is to clip the interior flipper gasket onto the inside edge of your installed channel. This gives the installation a finished look and helps to prevent debris from getting inside the channel.

Your installation is complete!